



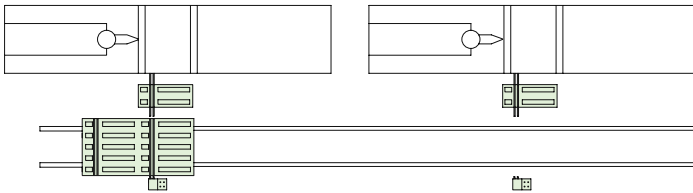
**Feature**

1. Shorten the operation time of mold change.
2. Auto position checking of mold cart moving.
3. Automatically check the stroke of mold open, arrival and positioning in the process of mold move-in.
4. Device for preventing mold sliding.

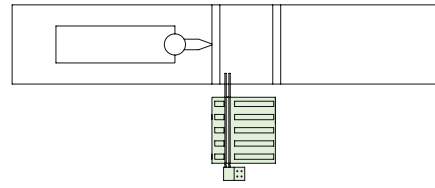
**特色**

1. 減少換模待機時間。
2. 台車移動自動對機台尋位。
3. 模具移入自動檢知開模行程、到位及定位裝置。
4. 模具滑落防呆保護裝置。

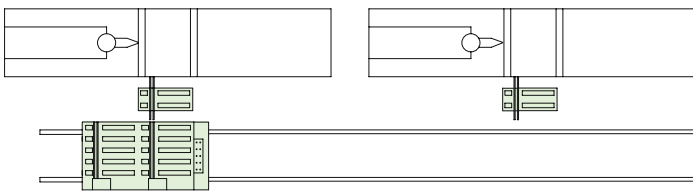
**Multi-machines in one line (fixed hook set)**  
多機直列 ( 鈎模座固定 )



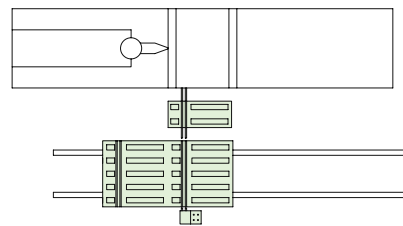
**Single machine and mold / 單機單模**



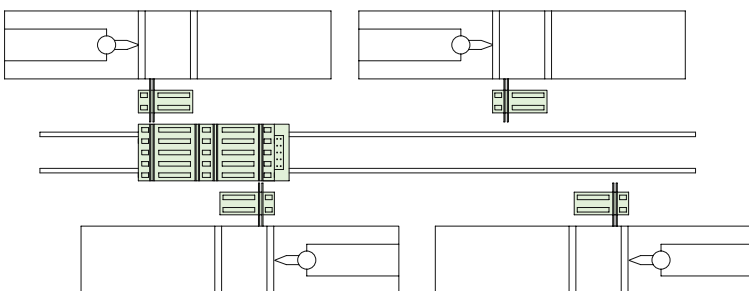
**Multi-machines in one line (movable hook set)**  
多機直列 ( 鈎模座移動 )



**Single machine and twin molds / 單機雙模**



**Multi-machines juxtaposed / 多機並列**



**\* Customers are required to finish the following things before Mold Changer System installation.**

1. Rail construction.
2. Standardize the mold template.
3. Process the mold positioning slot, the hole of fixed plate for hook set, and mold template chamfering.

**\* 裝機前客戶需完成以下事項**

1. 軌道埋設工程。
2. 模具底板規格化。
3. 模具定位槽、拉模座孔位、模板倒角加工。

DATA REQUIRED FOR M.C.S. 換模台車系統訂購明細資料

Company 訂購公司			
Machine Brand 機台廠牌	Capacity 機型噸數		Q'ty 數量
<b>Technical Data</b> 技術資料	<p>1 Mold cart type / 台車所需型式：</p> <p><input type="checkbox"/> Single machine and mold / 單機單模      <input type="checkbox"/> Single machine and twin molds / 單機雙模</p> <p><input type="checkbox"/> Twin machines and molds / 雙機雙模      <input type="checkbox"/> Multi-machines and twin molds / 多機雙模</p> <p>2 IMM lying direction / 射出機放置方向：</p> <p><input type="checkbox"/> Multi-machines in on line (fixed hook set) / 多機直列 (勾模座固定)</p> <p><input type="checkbox"/> Multi-machines in on line (movable hook set) / 多機直列 (勾模座移動)</p> <p><input type="checkbox"/> Multi-machines juxtaposed / 多機並列</p> <p>3 The way of mold movement / 模具移動方式：</p> <p><input type="checkbox"/> Motor driven roller transmission / 滾輪馬達傳動      <input type="checkbox"/> Hook push-pull movement / 勾模推拉移動</p> <p>4 Working temperature of the mold / 模具工作溫度： _____ °C</p> <p>5 Max. mold weight / 模具最大重量： _____ ton</p> <p>6 Outline dimension of mold / 模具外型尺寸圖：</p> <p>H1 : _____ mm (Fixed platen / 固定側)</p> <p>H2 : _____ mm (Movable platen / 活動側)</p> <p>L : _____ mm    W : _____ mm    Z : _____ mm</p> <p>D : Max : _____ mm    Min : _____ mm</p> <p>7 Mold positioning slot / 模具定位槽：</p> <p>E : _____ mm    F : _____ mm</p>		
	<p>Below data will be offered by IMM maker 以下資料需由射出機廠商提供</p> <p>8 System pressure of IMM / 射出機系統壓力： _____</p> <p>9 Max size of mold / 容模最大尺寸： _____ mm</p> <p>10 Adjusting height range of machine / 機台調整高度範圍： Max : _____ ; Min : _____</p> <p>11 Related dimension and control software of IMM (based on IMM model) 機台相關配合尺寸及控制軟體 (視機型而定)</p>		
Others 其他	CE certificated required / 產品是否須CE認證 <input type="checkbox"/> Yes / 需要 <input type="checkbox"/> No / 不需要		
Remark 備註			

